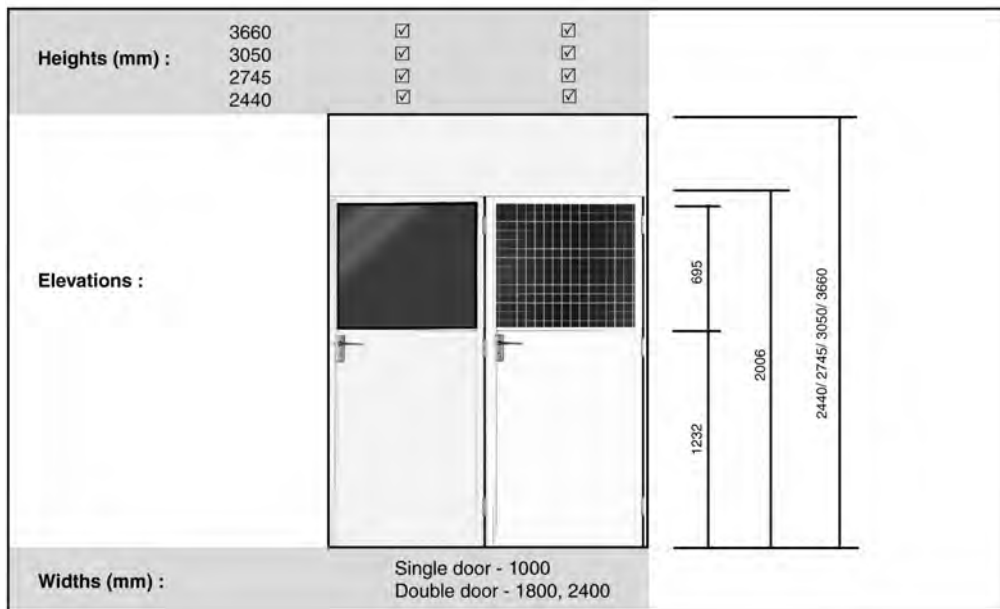




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BASTION DOORS



Bastion doors are constructed in the same fashion as Bastion panels are - using a strong 40 x 40 angle to create a very secure door. Coupled with options of full mesh, steel/mesh, full steel and glass, Bastion doors can suit a wide range of applications.

ADVANTAGES

Bastion doors carry the same integral strength as Bastion panels, making them ideal for areas where security is of high importance.



A wide range of sizes are available to suit many environments.

APPLICATIONS

Available in steel, mesh and glazed combinations, Bastion doors are suited to high security enclosures, cages or standard factory applications



In this application Bastion doors have been used to protect value stock on pallet racking.

FEATURES

As well as security locks Bastion doors have a variety of handles and locks to suit your needs.



Sturdy three lever lock comes as standard on Bastion doors with other options available.



All components are welded to create a very strong door.



Glazing is fixed by male and female beads which can be removed if necessary.



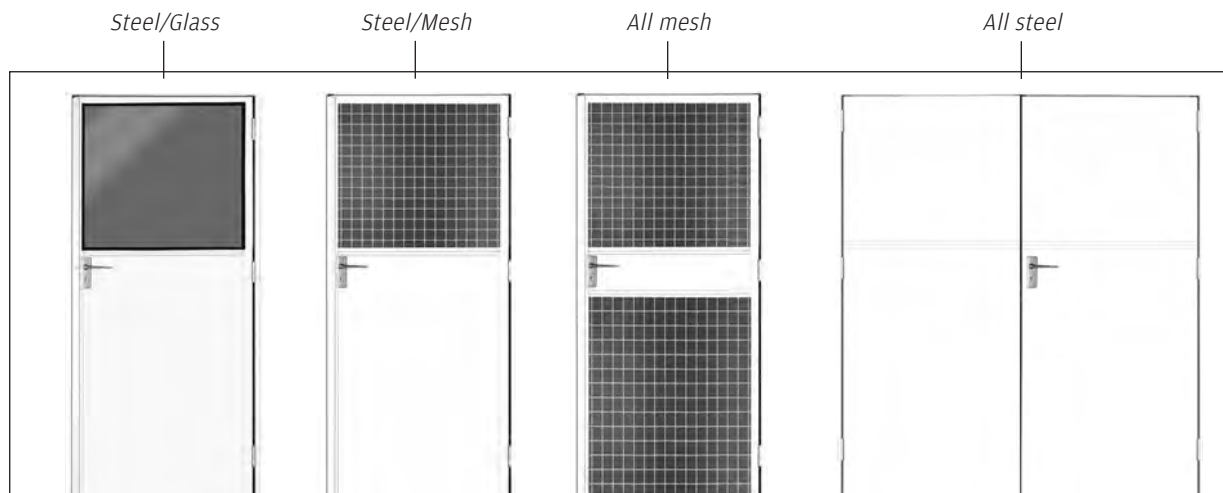
Centre section adds integral strength. The lock is enclosed by a secure welded box section.



The lower section of all Bastion doors is braced for further strength.

FACTS

Bastion doors are available as both single or double. Four styles are available as standard.



Bastion standard doors includes:

- * 100mm double pressed hinges
- * 3 lever lock set
- * Tower bolt (double doors)

ACCESSORIES OPTIONS

All Doors:

- * Digital lock
- * Euro locks
- * Panic bars
- * Self-closers

* Other locks and door furniture available on request.



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BASTION PANELS

Heights (mm) :	3050	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	2745	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	2440	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Widths (mm) :	300	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	400	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	500	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	600	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	700	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	800	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	900	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	1000	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	1200	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

Elevations :	

Heavy duty single skin steel partitioning

Bastion panels are constructed with a strong 40mm x 40mm x 2.5mm welded angle framework, to which the mild steel panel skins (1m wide and below - 0.7mm thick, 1.2m wide - 0.9mm) thick or mesh are spot welded. The panels bolt directly together with M8 x 16 hexagon bolts. Where needed, extra linear stability is provided by top capping and 40mm x 40mm RHS mullions, fixed to the floor with M10 expansion bolts.

Panels weigh -14Kg/gm² (excluding glass)

Panels can be pre-glazed in the factory or glazed on site.

ADVANTAGES

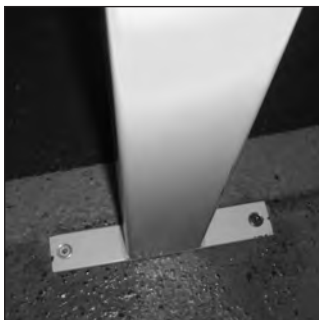
Bastion's angle frame construction provides great structural strength.

APPLICATIONS

Bastion strong construction makes it suitable for harsh industrial environments, protective screening and secure storage areas.

FEATURES

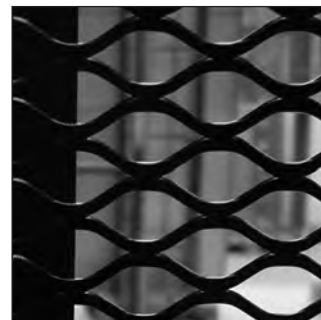
Bastion panels bolt directly to the floor and to each other. This allows rapid installation with the benefit of adaptability / relocation.



Mullions provide great linear strength and stability to the panel run. 40 x 40 RHS fixed to the floor with M10 expansion bolts.



Glazed Bastion panels use a plastic clip-on beading which allows up to 6.4mm thick material to be used. Laminated glass is the standard.



Various sizes and types of mesh are available. Expanded metal meshes are ideal for areas where security is a priority.



Panel skins and meshes are spot welded to heavy duty angle frame.



Panels are coated with a TIGC & lead free polyester powder coat.



Bastion panels can be tailored to fit existing building structures.



A wide variety of mesh types and sizes can be fitted.

FACTS

Bastion manufacture



Angle frame	Standard mesh sizes (mm):
<p>* Drop down hatches and sliding hatches</p>	<p>50 x 50 (3mm wire) 25 x 25 (3mm wire)</p> <p>Special sizes and expanded metal meshes are also available upon request.</p>

ACCESSORIES OPTIONS

Standard polyester powder coatings:

- Sandstone - BS.08.B.17
- Grey - BS.00.A.05
- Grey - RAL 7073
- White - RAL 9010
- Blue - RAL 5010

Non standard colours are also available upon request.

- * Hinged and sliding doors, all with a variety of locking options
- * Drop down hatches and sliding hatches
- * Mesh ceilings
- * Steel ceilings
- * Special mesh sizes / types available



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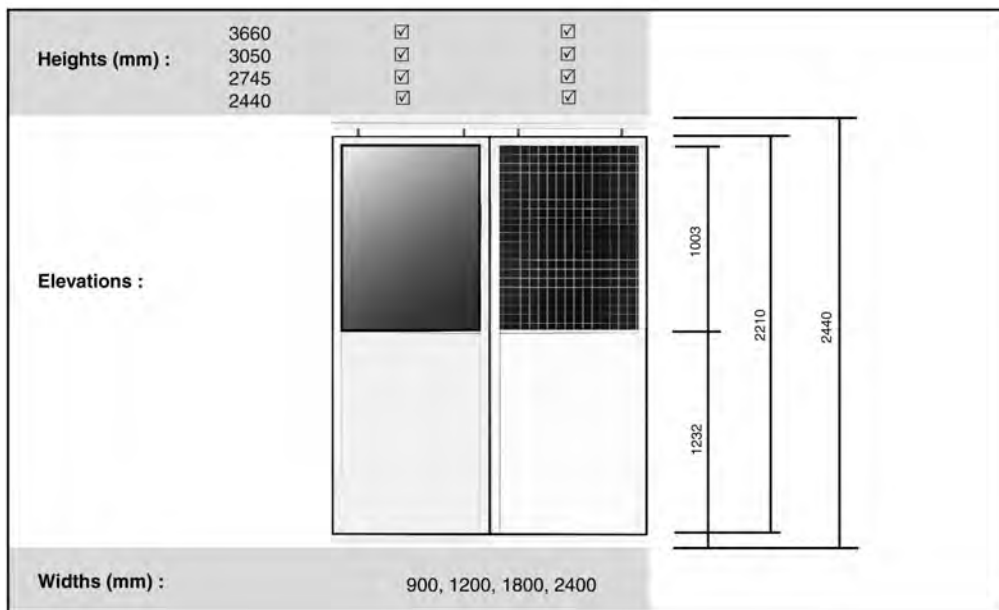
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BASTION SLIDING DOORS



Bastion sliding doors are constructed in the same fashion as Bastion panels are - using a strong 40 x 40 angle to create a very secure door. Options are available in full mesh, full steel and steel and glass.

A range of track options are available to accommodate doors of sizes. Clear height is nominally 2310 but other heights are available.

ADVANTAGES

Bastion sliding doors are ideal for secure storage - equipped with padlockable hasp standard with other lock options available.

APPLICATIONS

Bi-parting doors are a useful option for areas where space is limited.

FEATURES

Bastion sliding doors can span large areas and as well as standard heights, custom heights are available upon request.





Padlockable bolts are standard on Bastion sliding doors.



The bottom of all Bastion doors are braced for further strength.



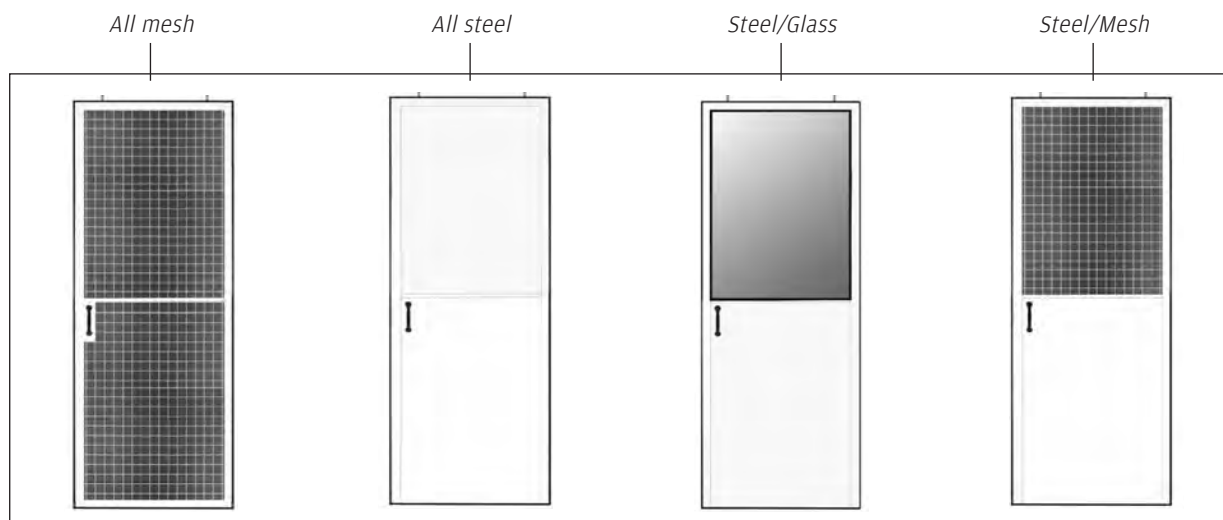
Hard wearing pull handle is standard on Bastion sliding doors with other styles available.



A selection of trolleys are available to cater for different applications, making the Bastion sliding doors very versatile.

FACTS

Bastion sliding doors are available as both single or bi-parting. Four styles are available as standard.



Bastion standard doors includes:

- * Padlockable eyebolt
- * Black finish pull handle

ACCESSORIES OPTIONS

Bastion standard doors includes:

- * Claw lock (Deadlock)
- * Claw Lock (Euro cylinder)



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